

#### SVB Spezialversand für Yacht- & Bootszubehör

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# Line work

Our line works are made by hand are distinguished by their high quality in their make up. The splicing works are made by our rigger, who has worked in this profession for many years and is always looking for ways to master more challenges. All line works are made individually and are ready to be delivered to you in a very short period of time.



# Splice:

The break-proof, durable connection of fibre and wire work through braiding of the single strands.

#### We offer:

- Expert advice
- The best craftsmanship
- Eye splices, long splices, short splices and end splices
- Stable rope connections indivdual splicing for ships, yachts and motorboats
- Splicing of all kinds from little hand splicing to decorative knots, individual specialised productions

Please fill in the following data sheets and send them back to us. We will be happy to send you an offer immediately.

# Rigging an splicing



Name:	Notes:
Street:	
「own/City:	
Phone:	
E-mail:	
Date:	
Signature:	
Please specify your desired dimensions below in	the space provided

**Splice:** A line that has been expertly spliced holds twice the load compared to the original rope.

#### Eye splice:

Eye splice for twisted, 3-stranded lines. Very suitable for dock and spring, anchor, safety lines etc. Suitable for all offered Types of ropes. Also available with stainless steel thimble.



Rope Type / colour:				
Rope-Ø (in cm)::				
Length of rope (in cm):				
Length of the eye (in cm):	Stainless steel thimble:	Yes	No	
Quantity:				

All splicing work is neatly finished and the ends are heat set and whipped.

# Rigging an splicing



Two different line diameters and/or line types can be spliced together according to your individual needs. For example, you can splice together the high quality Dyna-One-Line with the reasonably priced Tasmania or Gemini-X.

Note: Not suitable for CUP ropes. The maximum difference between the rope  $\emptyset$  is 4 mm!



Rope Type 1 / colour:		Rope Type 2 / color:
Rope-Ø (in cm):	Rope 1:	Rope 2:
Length of rope (in cm):	Rope 1:	Rope 2:
Quantity:		

All splicing work is neatly finished and the ends are heat set and whipped.



#### Wire to rope splice

Custom made wire-to-rope connections. We recommend following combination:

Nirowire 7 x 19 - Line TASMANIA or RACE XP. *Note: Not for CUP, SQUARE and 3-strand ropes.* 



Rope Type / colour:

Rope-Ø / Length (in cm):

Nirowire-Ø / Length (in cm):

Quantity:

Custom made infinity line. Such joining splices are used in EASYMATIC main sheet systems, running lines in jibs or in the mast, for example.

Note: CUP rope is not suitable for a continuous rope



Rope Type / colour:

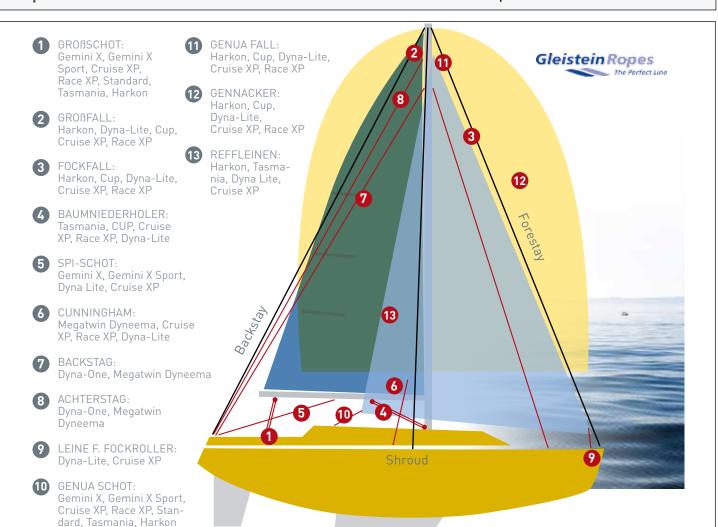
Rope-Ø (in cm):

Desired length of the line (in cm):

Quantity:

# Rope overview





#### Halyard and Sheet Rope

Both uses have the same demands on the raw materials: They must offer high strength and a long service life. The

most popular choice in a wide range of products are the proven polyester lines with their all-round properties. In the

top class, modern high molecular fibres impress with their technical superiority. All DYNEEMA rope types belong to the

range of these so-called high modulus

#### Halyard & Sheet lines - what sheet or halyard diameter for what sail size / m<sup>2</sup>

m² Surface	Cruise XP	Dyna One	Dyneema	Dyna Lite	Cup	Gemini X	Tasmania	Harkon	Standard	Draht 7x19
10 m <sup>2</sup>	5	4	5	6	8	6	8	8	8	3
20 m²	6	4	6	8	10	8	10	10	10	3
30 m²	8	4	8	10	12	10	12	12	12	4
40 m <sup>2</sup>	10	4	10	12	12	12	12	12	14	4
50 m <sup>2</sup>	12	5	12	12	14	12	14	14	16	5
60 m²	12	5	12	14	14	14	14	14	16	5
70 m <sup>2</sup>	14	6	14	14	14	14	16	16		6
80 m²	14	8	14	16	16	14	16	16		7
90 m²	16	8	16	16		16	18			8

#### Dock lines, Towing- and Anchorlines

These lines have to deal with increasingly heavy loads, thus there are high Rope diameter for mooring line, spring, anchor & tow line

of the lines. If force is applied directly, lines will tear sooner or the fittings will demands on the stiffness and elasticity burst. The desired elasticity is achieved

through selection of the right materials and the proper workmanship. Low expanding polyester is very suitable for

making dock line and anchor lines.

Boat length	Polyester	Bavaria	Polyamid	GeoSqare	Hempex	Dockflex
6 m	10 mm	8 mm	8 mm	8 mm	14 mm	10 mm
8 m	12 mm	10 mm	10 mm	10 mm	16 mm	12 mm
10 m	14 mm	12 mm	12 mm	12 mm	20 mm	14 mm
12 m	16 mm	14 mm	14 mm	14 mm	22 mm	16 mm
14 m	18 mm	16 mm	16 mm	16 mm	26 mm	18 mm
16 m	22 mm	18 mm	18 mm	18 mm	28 mm	22 mm
18 m	24 mm	18 mm	20 mm	18 mm	28 mm	24 mm
20 m	26 mm	20 mm	22 mm	20 mm	32 mm	26 mm
22 m	28 mm	20 mm	26 mm	20 mm	32 mm	28 mm

# Rope overview





#### **HARKON - Heavy-duty Rope**

High-quality rope for cruisers. This construction enables the core and cover to share the load. Extremely abrasion-resistant cover braid. Recommended as main sheet for cruisers.

- double braid with precisely matched designs of core and cover
- excellent abrasion resistance
- good handling and long-life
- optimized as a sheet for use with winches
- · excellent value for money
- Available in Ø 6 12 mm



**CUP - The Classic Rope** 

Proven for decades - High-performance halyard/ sheet for cruisers. Due to its unique construction, the CUP provides polyester at its best: highest strength and very low stretch combined with a very low price.

- · Very long life, no creep
- Dense, strong rope e.g. for halyards and reefing lines
- · Ideally suited for lever clamps
- Minimum elongation thanks to parallel core Available in Ø 4 - 14 mm



#### TASMANIA - Flexible and Safe

High-quality rope for cruisers. Made of highstrength polyester double braid. Flexible cover for improved handling. TASMANIA is known for a very good overall performance.

- double braid with precisely matching construction of core and cover
- unique flexibility and best handling
- very long-life
- usable as sheet and all purpose rope
- excellent value for money
- Available in Ø 6 14 mm



#### STANDARD - Alles im Griff

High-quality rope, very popular on dinghies. STAN-DARD is a high-quality, polyester sheet with polyester discontinued fiber cover. The comfortable "woolly" surface makes it very comfortable in hands.

- core made of polyester, high-strength with a soft cover of discontineous fiber
- STANDARD sheet is particulary comfortable in hands
- high flexibility and good abrasion resistance resulting in a long-life
- usable on winches by light winds
- Available in Ø 6 12 mm











#### **GEMINI X - The Best of Tradition**

High-performance halyard/sheet for cruising. With this proven double braid construction GEMINI X shows very good resistance to abrasion and UVs

- GEMINI X double braid. Core and cover are evenly loaded
- $\bullet\,$  unique flexibility with best handling and long-life
- multipurpose line for sheet, vang, trim control line etc.
- can be used as high performance mooring line on large boats as well
- Availablein Ø 6 20 mm



"The breaking load of the line is even above the manufacturers declaration. Even in the chafing test, it was better than all other candidates."

Yacht 2/03

# Rope overview



CRUISE XP - The Allrounder High performance rope for sheets and halyards. Exclusively sold at SVB! Double braid construction with Dyneema® core and polyester cover. Excellent strength, minimal elongation and extreme durability: The all-rounder with top performance. Cruise XP an uncompromising line for halyards

and sheets made for cruising and racing sailors. A fiber core made of Dyneema® provides excellent breaking loads with minimum stretch. This core takes on the load while the cover made of high-strength polyester fibers provides stability and protects the valuable core from damage. Suitable for all halyard stoppers, cleats and Self-tailing winches.

Cruise XP

- Easy-to-split double braided Dyneema® core
- Also suitable for small roller diameter
- · Universal rope for halyards and sheets, spinna ker guys and downhauls, furling lines and boom preventers
- Available line diameters: 8 12 mm



# Dyna-One SK 78

#### **DYNA ONE - Superior class**

This world-class rope is a very good choise for racing. It provides the strength of a wire rope with only one-eighth of the mass. DYNA ONE combines the extreme properties of the Dyneema® fiber SK78 with a unique design.

- DYNA ONE requires fittings and winches that can manage extreme forces
- Ideal for running backstays
- Available line diameters: 4 12 mm

Attention: Not suitable as a sheet - or in combination with double braid ropes!











#### **MEGA TWIN DYNEEMA** powerful and universal

The connection of the Dyneema® core SK78 and the tight double covering construction offers maximum stiffness and minimal expansion, meanwhile maintaining its form and very little friction.

- · Stiffness and stretching similar to wire cable
- · Check fittings for sufficient strength
- The middle cover out of sequential fibers,

connects the Dyneema core with the second covering through friction

- · Suitable as stoppers
- · Universal line: downhaul, topping lift and Cunningham
- Available in Ø 6 16 mm











#### DYNA LITE - High-performance Sheet/ Halyard High-performance, multi-filament braid, that con-

sists of a 12-strand Dyneema® SK78 core and a multi-filament reinforced polyester cover. Optimum use as high-performance sheet /halyard for many applications. DYNA LITE has a unique cost/ performance ratio with the benefits of a wire ropelike low stretch and a excellent strength.

- 12-plait Dyneema core
- intermediate cover made of staple fibers
- · high-performance sheet /halyard for many applications
- Available in Ø 6 14 mm



# Rope overview



#### **GEMINI X SPORT - Mottled**

High-performance halyard/sheet for cru-ising. Its mottled design provides excellent resistance against abrasion and UV rays.

GEMINI X double braid. Core and cover

- are evenly loaded
- Unique flexibility with great handling and a long service-life
- Multi-purpose line for sheet, vang, trim control line etc.
- Can be used as a high-performance moo ring line on large boats as well
- Available in Ø 6 14 mm







Universal line with unique flexibility and durability







#### **RACE XP - Universal Lines**

Power made-to-measure: Affordable universal ropes with extremely high strength and durability. Its 12-strand braid core, made out of Dyneema® fibers ensures high breaking loads with minimum elongation, while the 24 or 32-braid, abrasion-resistant shell protects the core from damage. Also suitable for conventional fittings as well.

- · Intermediate cover made out of polyester staple fiber
- Excellent performance in lever clamps
- Attractive design
- Universal rope for halyards, sheet ropes, downhalls and afterguys
- · Unbeatable price to performance ratio
- Available in Ø 14 mm



# Rope overview





#### GeoSQUARE - Square plated Mooring Line

One of the finest mooring lines. Square plated mooring line made of HT polyester. Almost indestructible and excellently suited as anchor warp.

- thermally stabilized for higher service life and inproved handling.
- polyester fibres combine best abrasion resistance with outstanding UV stability
- · remains flexible throughout its usuable life
- square-plaited ropes cannot kink
- highly suitable as mooring line, towing spring or anchor warp
- Avilable in Ø 12 18 mm



#### **LIROS - HANDY ELASTIC**

Highly elastic special fabric! This mooring rope was designed specifically for turbulent, low protected marinas with heavy swells, tides or close passing of commercial shipping. Handy Elastic absorbs heavy jerking, comparable to woven rubber dampers. Hochelastisches geflochtenes Spezialgeflecht.

- highly elastic special fiber in double braid construction
- absolutely non-kinking and with a good grip
- manufactured of Polyamid, high-strength
- ideally suited as mooring, anchor or spring line
- tear and abrasion resistant
- easy to splice, even for non experts
- Available in Ø 8 20 mm



#### **GeoPROP - Mooring Line**

The light-weight! This floating line is ideal for use as a tow line. 3-strand twisted version made of polypropylene. Available in different rope diameters and colors.

- thanks to the flotability it stays clear of the propeller
- optimum use as dock line, tow line or spring line
- stays flexible throughout its service life
- Available in Ø 8 20 mm



#### **HEMPEX - for Traditional Sailing**

Tradition with modern technologie – for the equipment of traditional ships, the Gleistein Hempex offers the right appearance, grip and behavior of hemp ropes combined with all the advantages of a modern synthetic fiber.

- 16-strand braided rope of polypropylene discontinued fibers, hemp-like
- low elongation allows use as halyard or sheet on traditional boats
- high breaking loads compared with natural hemp rope
- very good UV resistance
- Available in Ø 8 12 mm



#### **HEMPEX - Tradition for the Future**

Tradition for the future. For the fitting-out of traditional vessels, HEMPEX has the appearance, handling and behavior of manila ropes, combined with the advantages of modern, synthetic fibre.

- 3-strand twisted rope made of discontinued polypropylen, hemp-like look
- suitable as mooring line. Low elongation allows to use as halvard or sheet
- Floatable and lightweight rope
- can also be used as handrails and for stair-rails
- Available in Ø 10 16 mm



#### **DOCK-TWIN - Festmacher**

- Very good resistance to abrasion, UV and weather.
- Mooring line, spring rope and tow line.
- · Available in white, light grey or navy blue.
- Available in Ø 10 18 mm

# Rope overview / Wire





#### **POLYESTER - Three-Strand mooring**

The power pack for long durability. Heavy-duty dock line with a unmatched abrasion resistance, durability and waterproof for use in harsh conditions. Ideal suitable as anchor lines, due to its heavy weight. Outstanding quality.

- 3-strand twisted construction
- polyester fibre with goot abrasion resistance and UV stability
- ideal as a mooring, spring or anchor line
- the resistance to light of the black version particularly high
- Available in Ø 6 20 mm



BAVARIA - Best Handling Mooring/Docking line with excellent handling and high performance. BAVARIA is the doublebraided polyester mooring line, with particularly good handling, flexibility, weather and abrasion resistance.

- · BAVARIA ensures easy handling.
- Excellent weather resistance.
- · Always flexible, stays supple throughout its service life.
- Because of the high specific weight also an ideal anchor line.
- Tear-and abrasion resistant by high GEOGARD treatment.
- Available in Ø 8 18 mm



#### DOCK-FLEX - line - Mooring / Anchor / Tow line

Modern rope design combined with traditional ropemakers' expertise: The new Dock-Flex mooring line! It will feel at home in troubled ports with heavy swell. Innovative double braided construction using high-strength polyester.UV-beständiger Polyestermantel mit hohem Abriebschutz

- UV-resistant polyester coating with excellent abrasion resistance
- perfect elongation and dampening characteristics
- easy-to-split double-braid construction
- · flexible for a lifetime and without work-
- special coating to minimize water absorption
- Available in Ø 10 18 mm





#### BLUE WAVE - 7x 19 Stainless Steel Wire Rope

Extra flexible stainless steel wire rope, ideal for halyards, downhauls, backstay purchase, etc.



Wire Rope 7 x 19

